

# QUADRA WORKTOPS



**DATA SHEET 1.06**

February 2010

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## DESCRIPTION

Quadra worktops combine the structural integrity of an E1, 38mm thick, high moisture resistant (HMR) particleboard substrate and the outstanding quality and performance of Duropal® high pressure laminates (HPL) finished to a 3mm square radius, providing a decorative, durable, moisture, chemical and heat resistant work surface.

## APPLICATIONS

Quadra worktops are suitable for domestic or commercial interior applications to countertops, benchtops, worktops or other applications that require an aesthetic finish which is durable, stain and heat resistant from ordinary sources.

## PRODUCT CHARACTERISTICS

Core Material	Specifications according to DIN EN 312-3 / DIN 68761 T4
<b>Nominal substrate thickness</b>	38 mm ± 0.40mm permissible deviations
<b>Tolerance in width</b>	± 0.55mm permissible deviation
<b>Tolerance in length</b>	± 5.00mm permissible deviation
<b>Density</b>	600 – 640 kg/m <sup>3</sup>
Laminate surface	
<b>Nominal laminate thickness</b>	0.6mm (selected decors only)
<b>Density</b>	1400 kg/m <sup>3</sup> approx
<b>Standard Sheet Size</b>	5300mm x 600mm – single roll edge 5300mm x 750mm – double rolled edge 5300mm x 950mm – double rolled edge
<b>Surface Finishes &amp; Colour Range</b>	Refer to the Quadra section of the current Availability Chart &/or Decorative Surfaces Sample Folder

## TECHNICAL DATA

Test	Result
Core Material - Specifications according to DIN EN 312-3 / DIN 68761 T4	
<b>Bending strength</b>	10 N/mm <sup>2</sup>
<b>Traverse tensile strength</b>	0.20 N/mm <sup>2</sup>
<b>Moisture content</b>	5-11 %

### TEKFORM GROUP OFFICES

**SE QLD & NTH NSW**  
17 Telford Place  
Labrador QLD 4215  
Ph: 07 5529 3003  
Fax: 07 5529 3050

**CENTRAL QUEENSLAND**  
Unit 1/92 Hollingsworth St  
Nth Rockhampton QLD 4701  
Ph: 07 4922 8220  
Fax: 07 4922 5953

**NEW SOUTH WALES & ACT**  
Unit 1 41-43 Whyalla Place  
Prestons NSW 2170  
Ph: 02 9826 0007  
Fax: 02 9826 0074

**SOUTH WEST NSW**  
2/20 Mint St  
Wodonga VIC 3690  
Ph: 02 6056 3188  
Fax: 02 6056 3190

**TASMANIA**  
88 Hopkins Street  
Moonah, TAS, 7009  
Ph: 03 6273 1199  
Fax: 03 6273 0050

**TECHNICAL DATA - continued**

Laminate surface - Specifications according to DIN EN 438.1 / ISO 4586.1.1995 / AS/NZS 2924.1.1998

<b>Postformed radius</b>	3mm
<b>Abrasion behaviour</b>	Patterns & woodgrains – 375-500 cycles Plain colour decors – 500-700 cycles
<b>Scratch resistance</b>	1.75 – 5.0 N depending HPL surface & décor colour
<b>Resistance to staining</b> Group 1 & 2	5 – no visible change
Group 3 & 4	4 – moderate change of gloss / colour
<b>Resistance to steam</b>	4 – Slight change of gloss / colour only visible at certain viewing angles
<b>Resistance to cigarette burns</b>	4-5 – No visible change / slight change of gloss or slight brown staining
<b>Fire Test (AS/NZS 1530.3)</b>	
Ignitability index (0-20)	14
Spread of flame index (0-10)	0
Heat evolved index (0-10)	0
Smoke developed (0-10)	3
<b>Cone Calorimeter (AS/NZS 3837)</b>	
Group number	B1
Average specific extinction area	155.8 m <sup>2</sup> /kg
<b>Light fastness (Xenon Lamp)</b>	≥6 blue scale (general requirement not less than 6)

**ENVIRONMENTAL DATA**

<b>Quality Management System</b>	ISO 9001 (LGA – InterCert)
<b>Environmental Management System</b>	ISO 14001 (LGA – InterCert)
<b>Chain of custody wood resource management</b>	FCS (LGA – InterCert) PEFC (LGA – InterCert)
<b>Formaldehyde emissions class</b>	E1 (Qualtaetsgemeinschaft Holzwerkstoffe)
<b>Formaldehyde content</b>	0.625mg (HCHO / 100g 1)
<b>VOC certification</b>	Certificate of conformity (ISEGA) PCP (Qualtaetsgemeinschaft Holzwerkstoffe) PAH (LGA - TUV Rheinland)

The information in this technical data sheet was prepared using information gathered at the time of publication. While Tekform endeavours to update this information and maintain the accuracy and currency of its content, it should only be used as a guide and should not necessarily be regarded as applying to all situations. Tekform cannot guarantee that the information provided is wholly comprehensive, nor is this information intended as an alternate to any testing that the user may conduct to determine the suitability of the product for a particular application. Tekform reserves the right to revise specification data at any time without notice.

**CHEMICAL RESISTANCE**

Duropal® Compact & Duropal High Pressure Laminates are resistant to all common disinfectants, most common chemicals and substances. Organic solvents such as acetone and alcohol leave no residue on the surface.

The same applies to the following substances:

ascorbic acid	cooking salt	ink	sulphur
benzene dextrose	ethanol	Insecticide	urine
blood	fats & oils	lacquers	vinegar
chloral hydrate	formalin	nail varnish & remover	wine/wine acid etc
coffee, caffeine	glycerin	paints	xylene

Also, no changes in surface structure occur should the following substances be spilt and left on the surface for a short time (10-15 minutes). Surfaces must be wiped with a wet cloth within 10-15 minutes, and then dried.

Aminsulphonic acid ( up to10%)	Hair dye and bleach	Potassium chromate
Aniline dye	Hydrochloric Acid (up to 10%)	Potassium dichromate
Anorganic acids (up to 10%)	Hydrogen peroxide (above 3-30% perhydrole)	Potassium hydrogen sulphate
Arsenic Acid (up to 10%)	Iodine solution	Potassium iodide
Boric Acid	Limescale remover	Potassium permanganate
Caustic potash solution (over 10%)	Mercury chloride solution	Potassium salt solution (above 10%)
Caustic soda lye (over 10%)	Mercury dichromate	Silver nitrate
Chemical cured paints & adhesives	Methyl blue	Sodium sulphate
Esbachs reagent	Millons reagent	Sodium hypochloride
Ferric Chloride	Nitric acid (up to 10%)	Sodium thiosulphate
Ferrous Chloride	Nylanders reagent	Sulphuric acid (up to 10%)
Formic acid (above 10%)	Oxalic acid	Sulphurous acid (up to 10%)
Fuchsine	Phosphorous acid (up to 10%)	
Gentian violet	Picronitric acid	

The following chemicals listed below will damage the surface of Duropal HPL and should be removed immediately. Even short exposure is sufficient to cause the surface to become dull and rough.

**Chemical concentrations above 10%.**

Aminosulphic acid	Hydrochloric acid	Nitrohydrofluoric acid
Arsenic acid	Hydrogen bromide	Phosphoric acid
Chromium sulphuric acid	Inorganic acids	Sulphuric acid
Hydofluoric acid	Nitric acid	

Frequent contact with the following aggressive gasses causes changes in the HPL surface.

Acid vapour	Chlorine	Sulphur dioxide
Bromine	Nitrous vapours	

Should you have further questions regarding the chemical properties of Duropal® HPL please contact your local customer service department.

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**CLEANING RECOMMENDATIONS**

A major advantage of your Duropol laminate is that cleaning is simple. Usually a moist cloth is sufficient. Grease is easily removed with the use of washing-up liquid. Brushes with hard bristles (but not wire brushes) may also be used.

If there is a more stubborn stain please read the following information and apply the recommended cleaning products, or contact our customer service centre for more information.

<p><b>Light stains or dirt</b></p>	<p>Use a dry or damp paper towel, cloth or sponge.</p>
<p><b>Normal stains or dirt</b> Fat, oil and dirt particles, finger marks, lime deposits, rust, juice, coffee, tea, wax, blood, universal marker.</p>	<p>Use a cloth or soft nylon brush and washing powder, soap, or diluted washing liquid. If necessary, leave for a while and then rinse thoroughly with clean water.</p>
<p><b>Heavy stains or dirt</b> Discolouration through long exposure to tea, coffee, juice or other beverages.</p>	<p>Use a non abrasive household cleaning agent such as Nifty or similar.</p>