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> SOLVENT BASED ADHESIVES

	Stock Code	Description	Unit
	A10113	ABS Edging Cleaner 20 LITRE	Each

	Stock Code	Description	Unit
	ED50351	Cleaning Agent 761.7 K/B 20KG	Each
	ED50352	Cleaning Agent 761.7 K/B 2.5KG	Each

	Stock Code	Description	Unit
	A10506	Tekform Premium Clear Spray Contact 20 LITRE (203)	Each
	A10507	Tekform Premium Clear Spray Contact 200 LITRE (203)	Each
	A10508	Tekform Premium Red Spray Contact 20 LITRE (203)	Each

	Stock Code	Description	Unit
	A10510	Anchorweld 107 Contact Clear 20 LITRE	Each

	Stock Code	Description	Unit
	A10512	Anchorweld 108 Contact Red 20 LITRE	Each

> SOLVENT BASED ADHESIVES



Stock Code	Description	Unit
A10419	Anchorweld 1492 Contact Red 20 LITRE	Each
A10418	Anchorweld 1492 Contact Clear 20 LITRE	Each



Stock Code	Description	Unit
A10146	303 Melamine Adhesive 5 LITRE	Each
A10148	303 Melamine Adhesive 20 LITRE	Each





Stock Code	Description	Unit
A10485	101 Contact Cleaner Thinner 4 LITRE	Each
A10486	101 Contact Cleaner Thinner 20 LITRE	Each




Stock Code	Description	Unit
A10632	205 Brush Contact 20 Litre Heat Resistant	Each

> SOLVENT BASED ADHESIVES

	Stock Code	Description	Unit
	A10104	Contact Spray N2002 High Heat Resistant 20 LITRE Clear	Each

	Stock Code	Description	Unit
	A10106	Contact Adhesive Easiglide 4 LITRE	Each

	Stock Code	Description	Unit
	A10110	Contact Adhesive Cleaner 20 LITRE	Each

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> PVA & PVAC Adhesives



Stock Code	Description	Unit
A10126	Adhesive PVA Hybond 5 LITRE	Each
A10128	Adhesive PVA Hybond 20 LITRE	Each

A quick assembly high bond strength PVA with good gap filling properties, used in general solid timber joinery.

Assembly: 5 - 10 minutes
Clamp Time: 30 - 45 minutes

Group 1
1.2



Stock Code	Description	Unit
A10129	Adhesive PVA AV101 500 ml	Each
A10130	Adhesive PVA AV101 5 LITRE	Each
A10132	Adhesive PVA AV101 20 LITRE	Each

General purpose high bond PVA used in general solid timber joinery.

Assembly: 5 - 10 minutes
Clamp Time: 30 - 45 minutes



Stock Code	Description	Unit
A10138	Adhesive PVA AV190 5 LITRE	Each
A10140	Adhesive PVA AV190 20 LITRE	Each

A fast grabbing and curing, high bond strength adhesive which, when cured, is resistant to growth from lacquers and varnishes. Will resist softening and clogging sanding belts and equipment from the heat generated during sanding or cutting.

Assembly: 3 - 10 minutes
Clamp Time: 30 - 60 minutes

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> PVA & PVAC Adhesives



Stock Code	Description	Unit
A10131	302 Woodworking PVA 5 LITRE	Each
A10133	302 Woodworking PVA 20 LITRE	Each



Stock Code	Description	Unit
A10142	Premium MDF & Timber Adhesive 5 LITRE 301	Each
A10144	Premium MDF & Timber Adhesive 20 LITRE 301	Each




Stock Code	Description	Unit
A10152	Adhesive PVA AV XL Plus 5 LITRE	Each
A10154	Adhesive PVA AV XL Plus 20 LITRE	Each

This medium to fast setting PVA has excellent bond strength with heat and humidity resistance. It provides excellent sandability with a clear non staining glue line.


Assembly: 8 - 10 minutes
Clamp Time: 1½ - 3 hours

Group 1
1.2

>Gap Fillers & Silicone Sealants


	Stock Code	Description	Unit
	A10115	Bostik No More Nails 320gm	Each

Group 1
1.3

	Stock Code	Description	Unit
	A10360	Silicone Bostik White Neutral 300gm	Each

	Stock Code	Description	Unit
	A10361	Bostik FILL A GAP White 450gm	Each

	Stock Code	Description	Unit
	A10362	Silicone Bostik Clear Neutral Cure Industrial Grade 300gm	Each

	Stock Code	Description	Unit
	A10363	Silicone Bostik Clear Acid Cure - Window & Glass 300gm	Each



Stock Code	Description	Unit
A4582846	<p>Kleiberit Hot Melt 753.5 Thermoplastic synthetic resin adhesive for direct post-forming and for bonding of straight edges. Bag of 20kg net - Natural</p> <p>Fields of application:</p> <ul style="list-style-type: none"> • Direct-post-forming of veneer, multi layer papers and melamine papers • Bonding of straight edges made of solid wood, paper and melamine edges <p>Properties:</p> <ul style="list-style-type: none"> • Very high green strength • Depending on the material used, heat resistance up to 120 °C and cold resistance down to - 30 °C are possible • Good wetting on paper, veneer and melamine • The bond resists saturated vapour of 100° C for more than 4 hours • Colour: Natural <p>Base:</p> <ul style="list-style-type: none"> • Polyolofine <p>Application:</p> <ul style="list-style-type: none"> • Edge banding machines of the following manufacturers: HOMAG, IMA, IDM, STEFANI • Direct- post-forming installations of the following manufacturers: HOMAG, IMA, IDM • Application equipment: roller, nozzle <p>Press pressure/time:</p> <p>See technical data sheet 753.5</p> <p>Storage:</p> <ul style="list-style-type: none"> • Approx. 1 year. Keep in a cool and dry area. 	Each



Stock Code	Description	Unit
A4582839	<p>Kleiberit Hot Melt 774.4 Medium-viscous adhesive with high initial tack for edge banding and edge pre-coating. Bag of 25kg net - White</p>	Each
A4582840	<p>Bag of 25kg net - Natural</p> <p>Fields of application:</p> <ul style="list-style-type: none"> • Bonding of <ul style="list-style-type: none"> • Primed polyester edges • Melamine resin edges • PVC, PP and ABS edges with pre-treated back • Resined impregnated paper edges • Massive and veneer edges <p>Properties:</p> <ul style="list-style-type: none"> • Universal use • Good post-melt properties • Suited for pre-coating melamine resin edges • Colours: White, Natural <p>Base:</p> <ul style="list-style-type: none"> • EVA copolymers <p>Application:</p> <ul style="list-style-type: none"> • Automatic edge banding machines with roller application • Automatic edge banding machines with sword nozzle application • Edge pre-coating equipment <p>Press pressure/time:</p> <p>See technical data sheet 774.4</p> <p>Storage:</p> <ul style="list-style-type: none"> • Approx. 2 years. Keep in a cool and dry area. 	Each



Stock Code	Description	Unit
A4582848	Kleiberit Hot Melt 779.6 Bag of 25kg net - White	Each
A4582849	Bag of 25kg net - Natural	Each

Fields of application: • Thermo plastic synthetic resin adhesive for edge banding and edge pre-coating. Bonding of polyester, melamine, PVC and ABS with pre-treated backing, uncompressed resin paper, solid wood and veneer edges

Properties: • Universal
• Good melting properties
• Suitable for pre-coating of edges
• Good water resistance
• Good aging and oxidation resistance
Heat resistance (depending on edge) up to approx. 80°C
• Cold resistance (depending on edge) to approx. -20°C
• Colour: White, Natural

Base: • EVA Copolymer

Application: • Automatic edge banding machines with roller application
• Automatic edge banding machines with spray nozzle

Coat weight: • 200 - 250 g/m²

Press pressure/time: See technical data sheet 779.6

Storage: • Approx. 2 years. Keep in a cool and dry area.

Hotmelt Glue
Group 1
1.4



Stock Code	Description	Unit
	Kleiberit Hot Melt 782.0	
A4708589	45 blocks Holz-Her format box of 15kg - Clear	Each
A4708590	45 blocks Holz-Her format box of 15kg - Black	Each
A4708591	45 blocks Holz-Her format box of 15kg - Natural	Each
A4708592	45 blocks Holz-Her format box of 15kg - White	Each
A4708593	45 blocks Holz-Her format box of 15kg - Mahogany	Each
	Fields of application:	<ul style="list-style-type: none"> Hot melt for edge banding using machinery. Bonding of veneer, solid wood, melamine resin, PVC, ABS, polyester and resin paper edges. In block format
	Properties:	<ul style="list-style-type: none"> Heat resistance (depending on edge) up to approx. 80°C Cold resistance (depending on edge) to approx. -20°C Suitable for pre-coating of edges Good water resistance Good aging resistance Colour: clear, black, natural, white, mahogany
	Base:	<ul style="list-style-type: none"> EVA Copolymer
	Application:	<ul style="list-style-type: none"> Spray nozzle application 782.0=nozzle Spreader Application
	Coat weight:	<ul style="list-style-type: none"> 200 - 250 g/m²
	Press pressure/time:	See technical data sheet 782.0
	Storage:	<ul style="list-style-type: none"> Approx. 2 years. Keep in a cool and dry area.



Stock Code	Description	Unit
	Kleiberit Hot Melt 782.1	
A4582850	Bag of 25kg net - Natural	Each
	Fields of application:	<ul style="list-style-type: none"> Hot melt for edge banding using machinery. Bonding of veneer, solid wood, melamine resin, PVC, ABS, polyester and resin paper edges. In granular format
	Properties:	<ul style="list-style-type: none"> Heat resistance (depending on edge) up to approx. 80°C Cold resistance (depending on edge) to approx. -20°C Suitable for pre-coating of edges Good water resistance Good aging resistance Colour: natural
	Base:	<ul style="list-style-type: none"> EVA Copolymer
	Application:	<ul style="list-style-type: none"> Spray nozzle application 782.1=Roller application Roller Application
	Coat weight:	<ul style="list-style-type: none"> 200 - 250 g/m²
	Press pressure/time:	See technical data sheet 782.1
	Storage:	<ul style="list-style-type: none"> Approx. 2 years. Keep in a cool and dry area.



Stock Code	Description	Unit
A4582860	<p>Kleiberit Hot Melt Adhesive 779.7 Universal hot melt adhesive based on synthetic resin for bonding edges. Also suited for the soft-forming process. Bag of 25kg net</p> <p>Fields of application:</p> <ul style="list-style-type: none"> Bonding of <ul style="list-style-type: none"> Polyester edges Melamine resin edges PVC and ABS edges with pre-treated back Uncompressed paper edge bandings Solid wood and veneer edges <p>Properties:</p> <ul style="list-style-type: none"> Universal applicable Good re-melting properties Suited for pre-coating melamine resin edges Very fast solidification properties with fast running machines Heat resistance, depending on the edges about +80° C (in a drying channel, the bond resists temperatures of up to +120° C for a short time) Cold resistance, depending on the edge down to approx. -20° C Good resistance to water, (important when bleaching or staining veneer edges) Good ageing resistance Good resistance to oxidation Colours: white, ivory, black <p>Base:</p> <ul style="list-style-type: none"> EVA copolymers <p>Application:</p> <ul style="list-style-type: none"> Automatic edge banding machines with roller application Automatic edge banding machines with spray nozzle <p>Press pressure/time:</p> <p>See technical data sheet 779.7</p> <p>Storage:</p> <ul style="list-style-type: none"> Approx. 2 years. Keep in a cool and dry area. 	Each

Hotmelt Glue
Group 1
1.4



Stock Code	Description	Unit
	Kleiberit Pre-Coating Hot Melt Adhesive 788.0 Universal hot melt adhesive based on synthetic resin for bonding edges. Also suited for the soft-forming process.	
A4582844	Bag of 25kg net - White	Each
A4582845	Bag of 25kg net - Natural	Each

- Fields of application:
- Pre-coating and bonding of
 - PVC calender edges
 - Polyester edges
 - Resin-impregnated paper edges
 - ABS edges
 - Veneer edges

- Properties:
- Low application temperature: from 180 °C onwards
 - Very good melting and re-melting properties
 - Good proportioning properties
 - Excellent activation properties of pre-coated edges
 - Heat resistance, depending on the edges about +80° C (in a drying channel, the bond resists temperatures of up to +120° C for a short time)
 - Cold resistance (depending on edge) to approx. -20° C
 - Good oxidation resistance
 - Colour: White, Natural

- Base:
- EVA copolymers

- Application:
- Machinery and equipment for pre-coating edges
 - Edge banders

- Coat weight:
- 80-100 g/m²

- Press pressure/time:
- See technical data sheet 788.0

- Storage:
- Approx. 2 years. Keep in a cool and dry area.

Hotmelt Glue
Group 1
1.4



Stock Code	Description	Unit
A4582847	<p>Kleiberit Hot Melt 788.3 Universal hot melt adhesive based on synthetic resin for bonding edges. Also suited for the soft-forming process. Bag: 25kg net - Natural</p> <p>Fields of application:</p> <ul style="list-style-type: none"> • Hot melt for edge banding using manual machines, very long open time (stickiness). Pre-coating and bonding of PVC, polyester, resin paper, ABS and veneer edges <p>Properties:</p> <ul style="list-style-type: none"> • Low melting temperature from 130°C • Excellent melting properties • Easy to measure • First rate activation properties of pre-coated edges • Heat resistant (depending on edge) up to 70°C • Cold resistance (depending on edge) to approx -20°C • Colour: Natural <p>Base:</p> <ul style="list-style-type: none"> • EVA copolymers <p>Application:</p> <ul style="list-style-type: none"> • Machinery and equipment for pre-coating edges • Edge banders <p>Coat weight:</p> <ul style="list-style-type: none"> • 180 200 g/m² <p>Press pressure/time:</p> <p>See technical data sheet 788.3</p> <p>Storage:</p> <ul style="list-style-type: none"> • Approx. 2 years. Keep in a cool and dry area. 	Each



Stock Code	Description	Unit
A4582841	<p>Kleiberit Hot Melt 788.7 Universal hot melt adhesive based on synthetic resin for bonding edges. Also suited for the soft-forming process. Bag: 25kg net - White</p>	Each
A4582842	<p>Bag: 25kg net - Natural</p> <p>Fields of application:</p> <ul style="list-style-type: none"> • Hot Melt adhesive for manual edge banding and slow running edge banding machines • Bonding of ABS, PVC, polyester, paper, veneer and melamine edges. <p>Properties:</p> <ul style="list-style-type: none"> • Heat resistance up to approx. 70° C depending on the type of edge • Cold resistance (depending on edge) to approx -20°C • Colour: White, Natural <p>Base:</p> <ul style="list-style-type: none"> • EVA copolymers <p>Application:</p> <ul style="list-style-type: none"> • The edge of the substrate must be free from dust have a perfect right angle, and the bonding process must be done right angled. The boards and the edge material must be acclimatised to room temperature. The best moisture content of the wood is 8-10%. The room temperature should not be lower than 18° C. Draughts must be avoided. <p>Press pressure/time:</p> <p>See technical data sheet 788.7</p> <p>Storage:</p> <ul style="list-style-type: none"> • Approx. 2 years. Keep in a cool and dry area. 	Each



Stock Code	Description	Unit
A4582843	<p>Kleiberit Hot Melt 773.0 Thermoplastic artificial resin adhesive for edge banding on edge banders and machining centres. Bag: 25kg net</p> <p>Fields of application: Bonding of</p> <ul style="list-style-type: none"> • Polyester edges • CPL and Melamine resin edges, also called thin edges • PVC and ABS edges (primed) • Uncompressed resin-impregnated paper edges • Veneer and plastic edges on machining centres <p>Properties:</p> <ul style="list-style-type: none"> • Excellent dosing • High green strength • Good melting properties • Free of fillers <p>Base:</p> <ul style="list-style-type: none"> • EVA copolymers <p>Application:</p> <ul style="list-style-type: none"> • Automatic edge banders with roller applicator • Machining centres of the following manufacturers: Homag, IMA <p>Press pressure/time: See technical data sheet 773.0</p> <p>Storage: • Approx. 2 years. Keep in a cool and dry area.</p>	Each



Stock Code	Description	Unit
A4602092	Kleiberit Primer 838.0	Each
A4602094	Metal Canister, 0.7kg net	Each
	Metal Canister, 4.5kg net	Each
	<p>Fields of application: For priming of:</p> <ul style="list-style-type: none"> • PVC and polyester edges • Acrylic resin edges • Solid wood edges and HPL edging strips <p>Properties:</p> <ul style="list-style-type: none"> • Colour: blue, transparent <p>Application:</p> <ul style="list-style-type: none"> • The primer is applied by means of a paint brush. <p>Coat weight:</p> <ul style="list-style-type: none"> • approx. 0.86 g/cm³ <p>Open time/ Skinning time:</p> <ul style="list-style-type: none"> • The primer contains easily volatile solvents Primed edges can be bonded only when the solvent has completely evaporated. It is recommended to keep a period of at least 30 minutes at normal temperature. <p>Base:</p> <ul style="list-style-type: none"> • polyurethane <p>Press pressure/time: See technical data sheet 838.0</p>	

>Speciality Adhesives



Stock Code	Description	Unit
A10120	Adhesive Polyurethane AV515 - 300 ML 12 Per Carton	Each

A solvent free, moisture curing polyurethane adhesive providing a strong bond with high water resistance and DA classification. Also suitable for marine fit-out etc.

Skimming: Approx 10 minutes
Pressing Time: Approx 60 mins

Group 1
1.5



Stock Code	Description	Unit
A10160	Adhesive Techniglu ER60 6 LITRE - Slow Hardener Kit 2:1 Mix	Each
A10162	Adhesive Techniglu ER60 6 LITRE - Fast Hardener Kit 2:1 Mix	Each
A10166	Adhesive Techniglu ER60 1.5 LITRE - Fast Hardener Kit 2:1 Mix	Each



Stock Code	Description	Unit
A10198	Adhesive Epoxy 30ml Super Strength	Each



Stock Code	Description	Unit
A11190	Kleiberit 569 Supratac Plastic cartridges at 340g	Each

- Fields of application:
- One component system based on polyurethane
- Properties:
- One component PUR adhesive for the bonding of a wide variety of materials with high water resistance (DIN/EN 204) and temperature resistance (WATT 91)
- Base:
- Polyurethane
- Application:
- Bead out of the cartridge or ... afterwards spread with brush or trowel
- Coat weight:
- 150-250 g/m² depending on surface
- Open time/
Skimming time:
- 5 - 7 min
- Press
pressure/time:
- 0.2 - 0.5 N/mm²
see technical data sheet 569
- Storage:
- 12 months, protect from frost

> Solid Wood Bonding, Surface Bonding/Lamination & Form Press Adhesives



Stock Code	Description	Unit
	Kleiberit Tempo 347.3 For the post-forming process	
A11145	Plastic Bucket, 10kg net	Each
A11150	Plastic Bucket, 28kg net	Each
	Fields of application:	<ul style="list-style-type: none"> • Special dispersion glue for continuous mechanical and manual post-forming processes • Continuous through-feed post-forming machines • Manual bending machines • Stationary post-forming machines working in cycles
	Properties:	<ul style="list-style-type: none"> • Easy application by spraying or by roller applicator • Suited for all HPL-boards of post-forming quality; polyester laminates and veneers (coated and non coated) • High bond strength with all laminate materials • Good heat resistance • High moisture resistance
	Base:	<ul style="list-style-type: none"> • PVAC dispersion
	Application:	<ul style="list-style-type: none"> • Continuous process: Apply the glue to both faces by means of spray nozzle or - in case of vertical edges - roller applicator. Manual production (stationary press device): The glue is applied one-sided by means of a paint brush to the chipboard edge.
	Press pressure/time:	<ul style="list-style-type: none"> • Press time: 4-5 minutes • Press temperature: approximately 120° C see technical data sheet 347.3



Stock Code	Description	Unit
	Kleiberit 303	
A11050	Bottles 0.5 kg	Each
A11060	Plastic Bucket 10kg	Each
A11065	Plastic Bucket 28kg	Each
	Kleiberit Hardener 303.5	
A11075	Bottles 0.5 kg	Each
	Fields of application:	<ul style="list-style-type: none"> • Water resistant D3 for high demand bonds. Bonding of windows, doors and stairs
	Properties:	<ul style="list-style-type: none"> • As 1 C glue, D3 in accordance to DIN/EN 204 • As 2 C glue with 5% hardener 303.5, D4 in accordance to DIN/EN 204 • WATT 91
	Application:	<ul style="list-style-type: none"> • Brush or trowel • Roller • Glue applicators
	Coat weight:	<ul style="list-style-type: none"> • 120-200 g/m²
	Open time/ Skinning time:	<ul style="list-style-type: none"> • 16 / 10 min
	Press pressure/time:	<ul style="list-style-type: none"> • Joint gluing 20°C from 15 min see technical data sheet 303
	Storage:	<ul style="list-style-type: none"> • 12 months, frost resistant up to - 30°C

>Solid Wood Bonding, Surface Bonding/Lamination & Form Press Adhesives



Stock Code	Description	Unit
A11115	Kleiberit Assembly Glue 305 Bottles 0.5kg	Each
A11120	Plastic Bucket 10kg	Each
<p>Fields of application:</p> <ul style="list-style-type: none"> • High quality synthetic resin dispersion for general use. Assembly and carcass bonding, bonding of laminates, core production, veneer joint bonding, joint and frame bonding of hard and soft textured woods 		
<p>Properties:</p> <ul style="list-style-type: none"> • Good humidity resistance • D2 in accordance to DIN/EN 204 • D4 in accordance to DIN/EN 204 • High green strength • Good open time • Fast curing with warm and cold bonds • Good machine and manual application properties 		
<p>Base:</p> <ul style="list-style-type: none"> • PVAC dispersion 		
<p>Application:</p> <ul style="list-style-type: none"> • Brush or trowel • Hand applicators (pressure vessel, gun) • Glue applicators (2 and 4 roller system) 		
<p>Coat weight:</p> <ul style="list-style-type: none"> • Machine application 100-150 g/m² • Manual application 150-200 g/m² 		
<p>Open time/ Skinning time:</p> <ul style="list-style-type: none"> • 10 min • see technical data sheet 436 		
<p>Storage:</p> <ul style="list-style-type: none"> • 12 months, frost resistant 		

Group 1
1.6



Stock Code	Description	Unit
A11130	Kleiberit 308 Super Lacquer Adhesive Bottles 0.5kg	Each
A11135	Plastic Bucket 4.5kg	Each
<p>Fields of application:</p> <ul style="list-style-type: none"> • Lacquer adhesive for bonding of lacquer and plastic surfaces 		
<p>Properties:</p> <ul style="list-style-type: none"> • One component synthetic resin dispersion, for bonding even without previous sanding • Colour: beige 		
<p>Base:</p> <ul style="list-style-type: none"> • Synthetic resin dispersion 		
<p>Application:</p> <ul style="list-style-type: none"> • Brush or trowel • Hand Roller 		
<p>Coat weight:</p> <ul style="list-style-type: none"> • 150-200 g/m², depending on surface 		
<p>Open time/ Skinning time:</p> <ul style="list-style-type: none"> • 5 min • see technical data sheet 308 		
<p>Press pressure/time:</p> <ul style="list-style-type: none"> • 0.2 - 0.5 N/mm² 		
<p>Storage:</p> <ul style="list-style-type: none"> • 9 months, protect from frost 		

>Solid Wood Bonding, Surface Bonding/Lamination & Form Press Adhesives



Stock Code	Description	Unit
A11205	Kleiberit PUR Glue 501.0 Bottles at 0.5kg	Each
A11210	Metal Bucket: 8kg	Each
Fields of application: <ul style="list-style-type: none"> • 1 C PUR glue for strong bonds with high heat resistance, D4. For bonding windows, doors, wood materials, external joints, mineral and concrete building materials, ceramic and hard foams 		
Properties: <ul style="list-style-type: none"> • High heat and weather resistance • Class D4 in accordance to DIN/EN 204, WATT 91 		
Base: <ul style="list-style-type: none"> • 1 component D4 PUR glue 		
Application: <ul style="list-style-type: none"> • Plastic squeeze bottle • Trowel • Hand roller 		
Coat weight: <ul style="list-style-type: none"> • 100-200 g/m² 		
Open time/ Skinning time: <ul style="list-style-type: none"> • 20 - 30 min 		
Press pressure/time: <ul style="list-style-type: none"> • See technical data sheet 501 		
Storage: <ul style="list-style-type: none"> • 9 months, frost resistant 		



Stock Code	Description	Unit
A11225	Kleiberit PUR Glue 501.6 Bottles at 0.5kg	Each
A11230	Metal Bucket: 8kg	Each
Fields of application: <ul style="list-style-type: none"> • 1 C Polyurethane glue for solid woods and HPL bonds, and bonding of chipboard, wood and other materials 		
Properties: <ul style="list-style-type: none"> • High heat and weather resistance • Class D4 in accordance to DIN/EN 204, WATT 91 		
Base: <ul style="list-style-type: none"> • Polyurethane 		
Application: <ul style="list-style-type: none"> • Brush or trowel • Roller 		
Coat weight: <ul style="list-style-type: none"> • 100-200 g/m² 		
Open time/ Skinning time: <ul style="list-style-type: none"> • Up to 70 min 		
Press pressure/time: <ul style="list-style-type: none"> • 0.6 N/mm² • See technical data sheet 501.6 		
Storage: <ul style="list-style-type: none"> • 9 months, frost resistant 		

> Solid Wood Bonding, Surface Bonding/Lamination & Form Press Adhesives



Stock Code	Description	Unit
	Kleiberit Supratherm 436.0 One-component / two-component laminating dispersion for deep drawing, membrane, and multiform pressing, as well as for hot sealing.	
A11195	Plastic Bucket 26kg	Each
	Hardener 807.0:	
A11200	Aluminium Bottles, 0.5kg net	Each
	Fields of application:	<ul style="list-style-type: none"> • 3D bonding of thermoplastic furniture foils to MDF or other fine-grained wood-based materials • Very good spraying properties • Good activation • One component glue: temperature resistance up to 75 - 80 °C • Can also be used as a two-component glue temperature resistant up to 110°C, (depending upon profile form and laminating foil material) • Good reactivation properties: reactivation time up to 24 hours (see table below)
	Properties:	<ul style="list-style-type: none"> • High heat resistance even without hardener • Resistant to temperatures down to -40 °C • Good resistance, (to improve resistance to moisture and steam, always use a hardener)
	Base:	<ul style="list-style-type: none"> • Polyurethane dispersion
	Application:	<ul style="list-style-type: none"> • The adhesive is applied with a spray pistol or roller, usually to one side of the material to be processed.
	Coat weight:	<ul style="list-style-type: none"> • Smooth surfaces: approx. 50 g/m² • Rounded edges and routed areas approximately
	Press pressure/time:	see technical data sheet 436
	Storage:	<ul style="list-style-type: none"> • Stored in factory sealed containers at +20° C for approx. 9 months.

Group 1
1.6



Stock Code	Description	Unit
	Kleiberit Contact Adhesive 410 For the post-forming process	
A11185	Plastic Bucket 10kg	Each
	Fields of application:	<ul style="list-style-type: none"> • Sprayable solvent free contact adhesive
	Properties:	<ul style="list-style-type: none"> • High green strength • Temperature resistance -30°C to +70 °C
	Base:	<ul style="list-style-type: none"> • Synthetic resin dispersion
	Application:	<ul style="list-style-type: none"> • Spray gun • Trowel • Brush and glue applicators
	Coat weight:	<ul style="list-style-type: none"> • 80 -100 g/m² per side
	Open time/ Skinning time:	<ul style="list-style-type: none"> • 10 - 15 min depending on temperature
	Press pressure/time:	See technical data sheet 410
	Storage:	<ul style="list-style-type: none"> • 12 months, frost resistant up to - 30°C



Stock Code	Description	Unit
A11345	Kleiberit PUR-MAXX adhesive system 899.7 The new revolutionary KLEIBERIT adhesive system	Each

Fields of application:

- Offers new application possibilities for the craftsman. A wide variety of different materials can be bonded in seconds. Whether wood, metal, glass, plastic, cork, ceramic, stone, concrete or many lacquered surfaces; the highest possible bond strength is achieved.



Stock Code	Description	Unit
A11350	Kleiberit PUR-MAXX system 899.8	Each

Fields of application:

- The system PUR-MAXX is ideal for applications such as the building of furniture carcasses, in the shop and interior fittings, in exhibition assemblies, for toy and advertising item assembly, for industrial applications as well as for the semi professional do-it-yourself enthusiast.



Stock Code	Description	Unit
A10365	Caulking Gun	Each



Stock Code	Description	Unit
A10196	Glue Bottle Plastic 500ml	Each
A10197	Plastic Tops for 500ml Bottles	Each



Stock Code	Description	Unit
A10405	Mitre Mate (2 Part)	Each



Stock Code	Description	Unit
A10380	Tap Plastic Drum	Each



Stock Code	Description	Unit
A10385	Tape Masking 12mm x 50m - 48 Rolls per Ctn	Each
A10388	Tape Masking 18mm x 50m - 48 Rolls per Ctn	Each
A10390	Tape Masking 24mm x 50m - 36 Rolls per Ctn	Each
A10394	Tape Masking 36mm x 50m - 24 Rolls per Ctn	Each
A10396	Tape Masking 48mm x 50m - 18 Rolls per Ctn	Each



Stock Code	Description	Unit
A10398	Tape Packaging 48mm x 75mm Clear	Each



Stock Code	Description	Unit
AIPF127	Mask 'N' Peel Protective Film 850mm Wide 100m Roll	Each
AIPF220	Rout 'N' Peel Protective Film 1220mm Wide 100m Roll	Each